

CLIENT EXAMPLE OPERATING INSTRUCTIONS

WHEN USING FINEAMIN :

Case / Action	HYDRAULIC & SAFETY VALVE TEST (at 110bar)	STARTUP AFTER ANY SHUTDOWN	STANDBY	SHORT TERM WET PRESERVATION (<= one, max two weeks)	LONG TERM WET PRESERVATION (> two weeks)
FINEAMIN Dose	200 ppm of FINEAMIN 06 Example: 48L for 240m ³	Increase standard dosing rate by 50% for 2 days Then normal FINEAMIN dose : Exemple: 1.5pm / 2 days then 1ppm after 4 weeks, 0.8ppm	2 days BEFORE standby, Increase standard dosing rate by 50%	2 days BEFORE standby, Increase standard dosing rate by 50%	Usage of FINEAMIN SCAV 35 is recommended/ /necessary to complement FINEAMIN 06
FINEAMIN Excess		< 2ppm		< 2ppm	
NOTES		IMPORTANT! Increase blowdown during the first day until normal analyses results are reached.		NOT RECOMMENDED BEFORE 6 MONTHS OF FINEAMIN USE	NOT RECOMMENDED BEFORE 6 MONTHS OF FINEAMIN USE

(FOR INFORMATION OLD HYDRAZINE / CARBO-HYDRAZIDE PROCEDURE)

Case/Action	HYDRAULIC TEST & SAFETY VALVE TEST	STARTUP AFTER ANY SHUTDOWN	STANDBY	Short term (<= one week) WET PRESERVATION	Long term (> one week) WET PRESERVATION
	12L hydrazine + 12L Ammonia After test, drain then fresh startup dosing 10L hydrazine then normal carbodryazyde	10L hydrazine Then normal carbohydrazide	TBC	12L hydrazine (i.e. 50ppm) System volume: 12'000/50=240m ³	45L hydrazine / 200 ppm System volume: 45k/200 = 225m ³